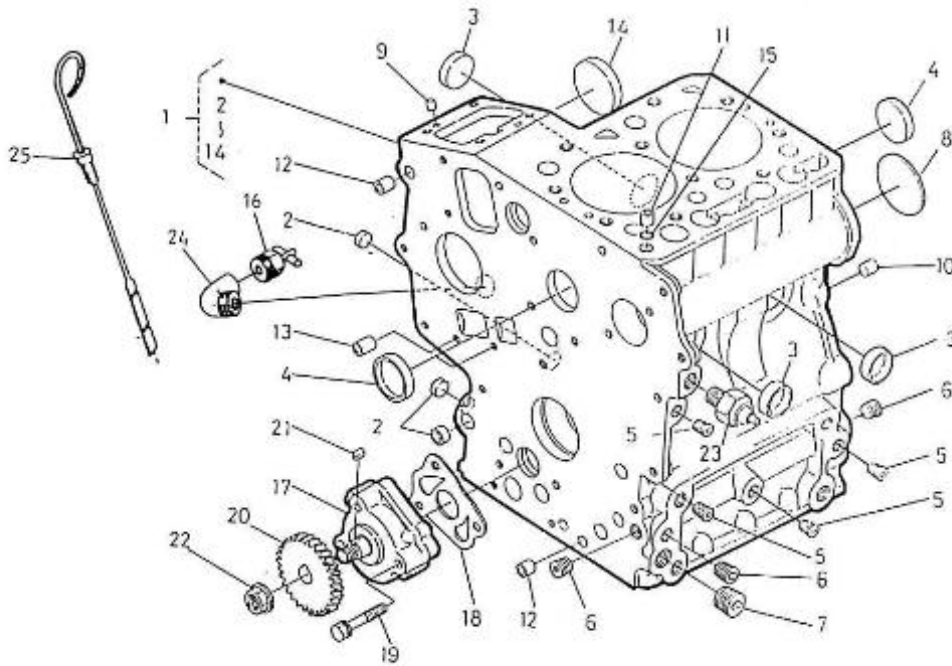


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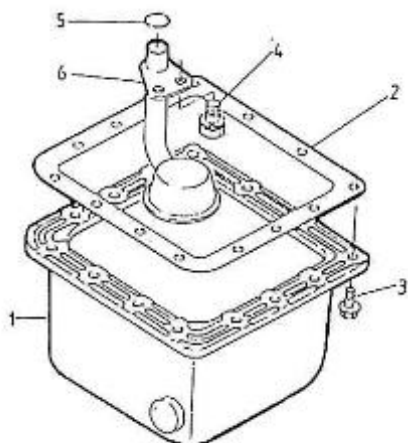
- type: 2.45HE STANDARD ENGINE

2.45HE STANDARD ENGINE / ENGINE BLOCK



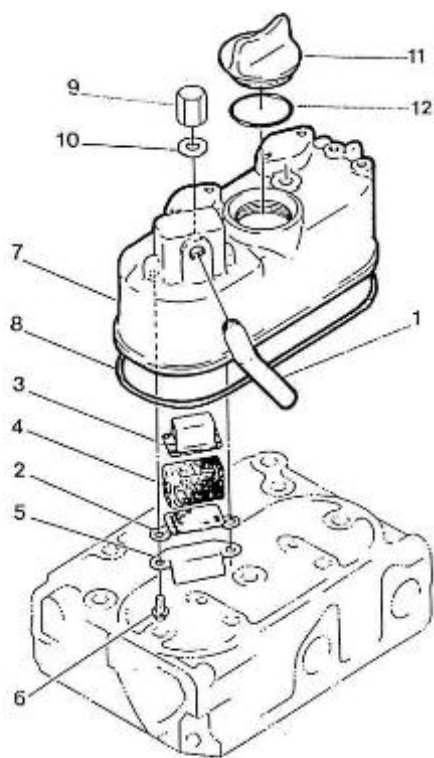
Part number	Item	Désignation article	Quantity
970307455	2	CAP,SEALING	3
970307456	3	CAP,SEALING	3
970140104	4	CAP, FREEZE	2
970490107	5	PLUG,SOCK	4
970490108	6	PLUG,SOCK	3
970490109	7	PLUG,SOCK	1
970307457	8	PLUG,EXPANSION	1
970140109	9	PIN, CYLINDRICAL	2
970490111	10	PIN,CYLINDRICAL	2
970490112	11	PIN,PIPE	1
970490113	12	PIN,PIPE	1
970140108	13	PIN, PIPE	2
970307458	14	COVER,CYL.HEAD	1
970490116	15	O-RING	1
970307178	16	TAP	1
970143114	17	PUMP,OIL CPL.	1
970143115	18	GASKET,OIL PUMP	1
970143116	19	BOLT	3
970143117	20	GEAR,OIL PUMP DRIVE 2. 40	1
970143118	21	KEY,FEATHER	1
970307460	22	NUT,FLANGE	1
970851700	23	SWITCH,OIL	1
970307267	24	ELBOW	1
970307462	25	GAUGE,OIL	1

2.45HE STANDARD ENGINE / OIL SUMP - OIL PUMP



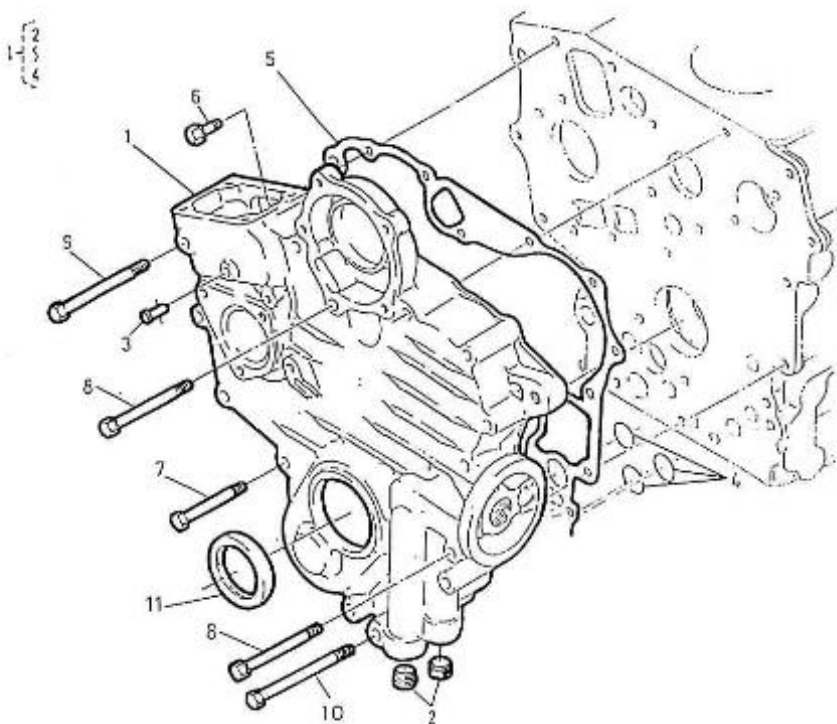
Part number	Item	Désignation article	Quantity
970307971	1	PAN,OIL	1
970140110	2	GASKET, OIL PAN 2.40	1
970140123	3	BOLT ,M 6X12	14
970313311	4	BOLT	1
970301951	5	O-RING	1
970307463	6	FILTER 1,OIL	1
970490127	7	PLUG, OIL DRAIN	1
970432132	8	GASKET,RING	1

2.45HE STANDARD ENGINE / CYLINDER HEAD COVER



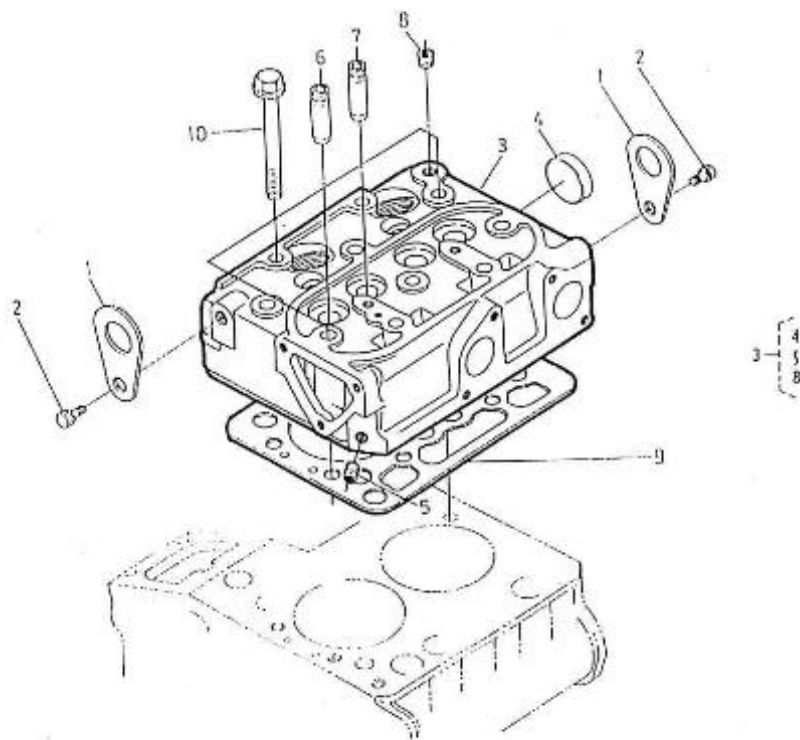
Part number	Item	Désignation article	Quantity
970307500	1	JOINT, BREATHER PIPE	1
970140303	2	PLATE, BREATHER ELEMENT N01	1
970140302	3	HOUSING, BREATHER ELEMENT	1
970302769	4	FILTER, BREATHER ELEMENT	1
970140306	5	SHIELD, OIL BREATHER	1
970490307	6	SCREW, M 5X 10	2
970307471	7	COVER, CYL. HEAD	1
970307472	8	GASKET, COVER CYL:HEAD	1
970140504	9	NUT, CAP M8	2
970150403	10	RING, SEAL	2
970490510	11	CAP, FILLING OIL	1
970490511	12	O-RING	1

2.45HE STANDARD ENGINE / TIMING GEAR CASE



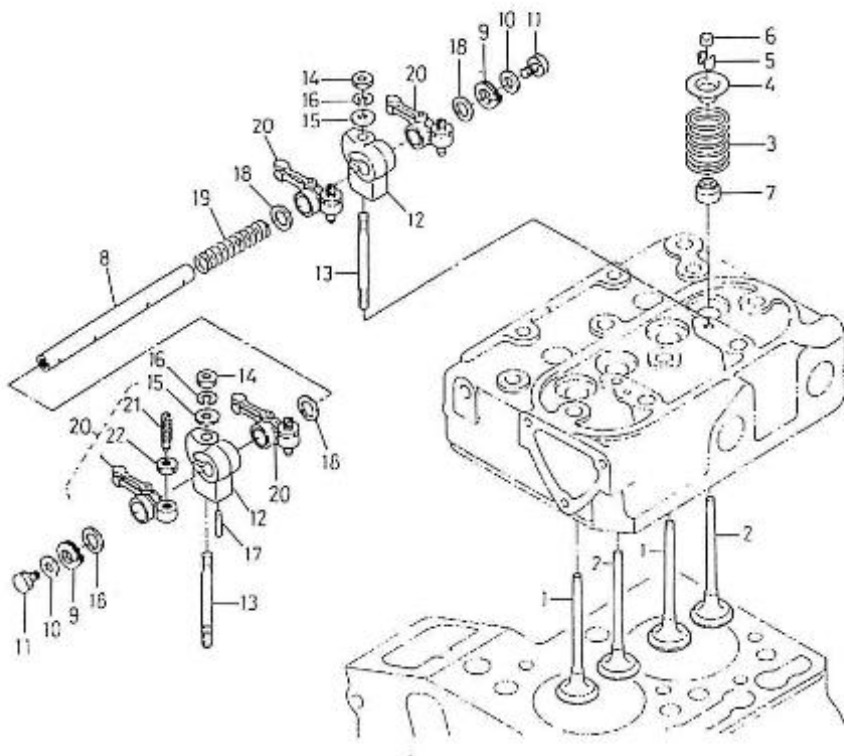
Part number	Item	Désignation article	Quantity
970307619	1	COMP CASE,GEAR	1
970140202	2	PLUG, SOCK	2
970140204	3	PIN, TIMING COVER 2.40	1
970490203	4	O-RING	3
970140205	5	GASKET, TIMING CASE 2.40	1
970490119	6	BOLT,M 6X 18	1
970302737	7	BOLT,M 6X 50	10
970140208	8	BOLT	3
970307621	9	BOLT	1
970307622	10	BOLT	1
970307623	11	SEAL,OIL	1

2.45HE STANDARD ENGINE / CYLINDER HEAD



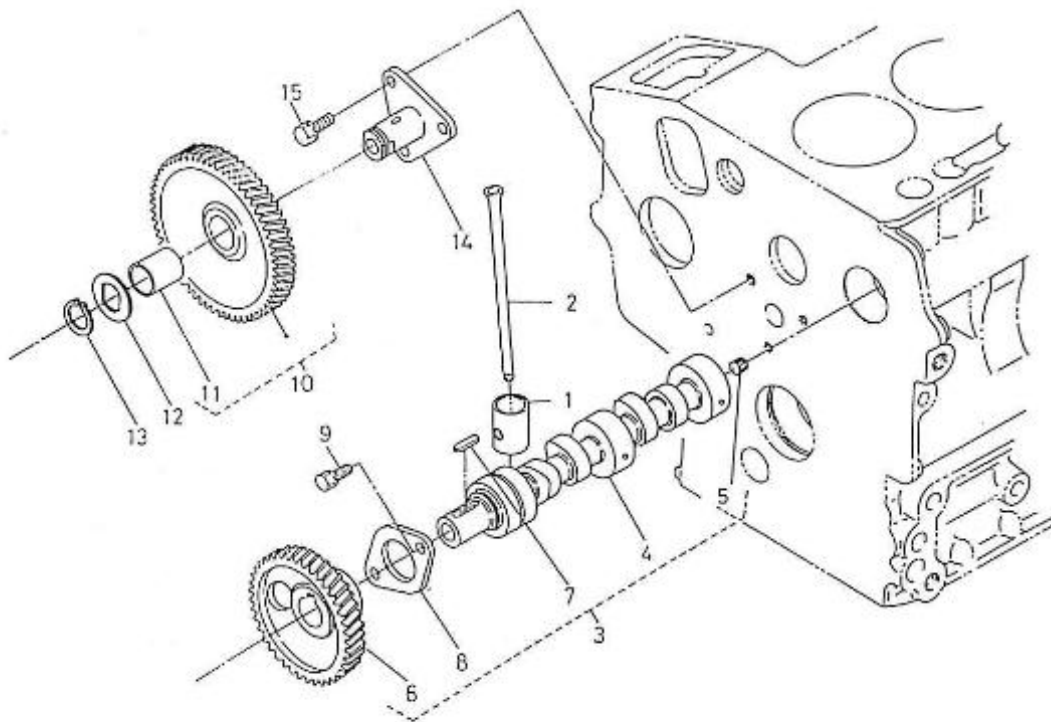
Part number	Item	Désignation article	Quantity
970140901	1	HOOK, ENGINE 2.40	2
970313311	2	BOLT	2
970307464	3	COMP.CYLINDER HEAD	1
970140904	4	CAP, FREEZE	1
970490107	5	PLUG,SOCK	1
970140922	6	GUIDE, VALVE INTAKE 2.40HE	2
970140923	7	GUIDE, VALVE EXHAUST 2.40	2
970140908	8	PLUG, CYL.HEAD 2.40	1
970307465	9	GASKET,CYL.HEAD NA	1
970140912	10	BOLT, CYL.HEAD 2.40	10

2.45HE STANDARD ENGINE / VALVES AND SPRINGS



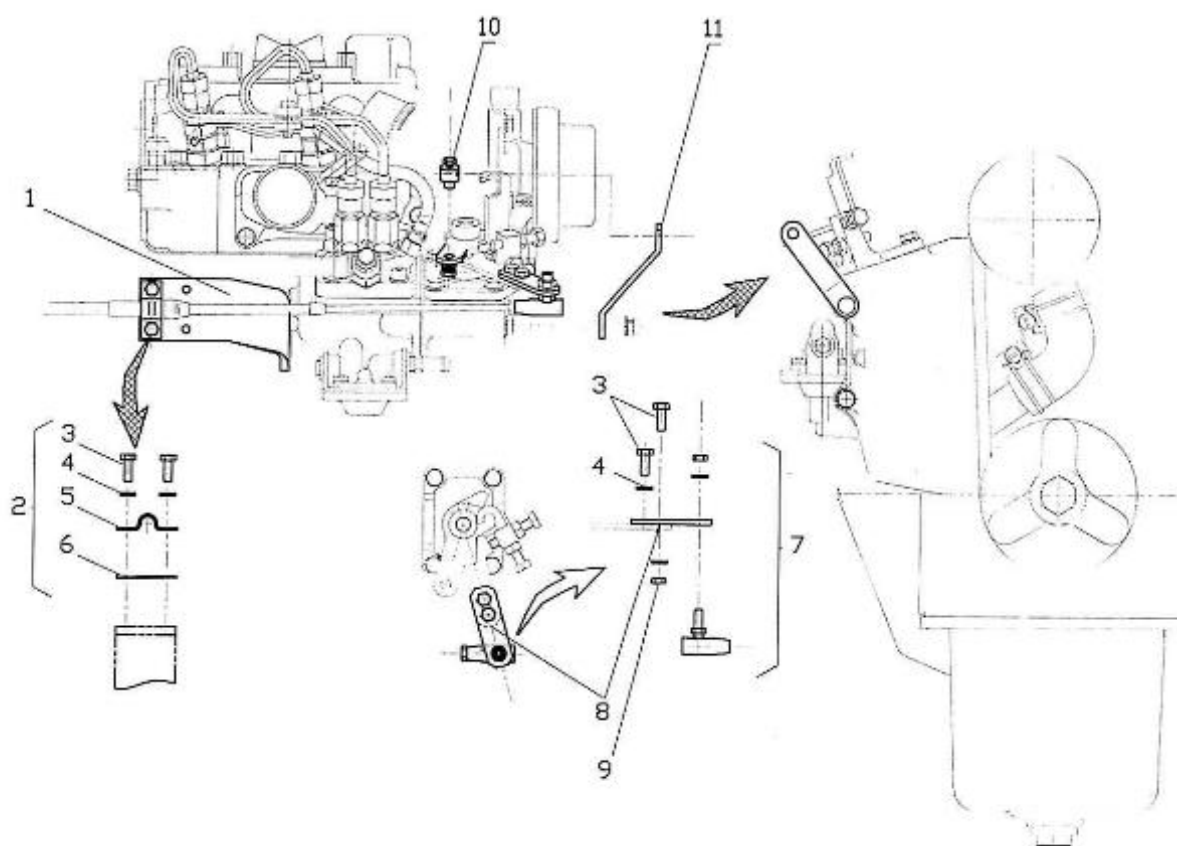
Part number	Item	Désignation article	Quantity
970141001	1	VALVE, INTAKE 2.40	2
970141002	2	VALVE, EXHAUST 2.40	2
970141003	3	SPRING, VALVE 2.40	4
970141004	4	RETAINER, VALVE SPRING	4
970141005	5	COLLAR, VALVE SPRING 2.40	8
970141007	6	CAP, VALVE	4
970307541	7	SEAL, VALVE STEM	4
970141008	8	SHAFT, ROCKER ARM 2.40	1
970141009	9	SPRING, ROCKER ARM 2.40	2
970141013	10	WASHER, ROCKER ARM SHAFT 2.40	2
970141015	11	BOLT, M6X10	2
970141011	12	BRACKET, ROCKER ARM 2.40	2
970141012	13	STUD, CYL.HEAD 2.40	2
970151133	14	NUT, M 6	2
970141326	15	WASHER, PLAIN D6	2
970119149	16	WASHER, SPRING D 6	2
970141010	17	SCREW, ADJ.ROCKER ARM 2.40	1
970141016	18	WASHER, ROCKER ARM 2.40	2
970141017	19	SPRING, ROCKER ARM 2.40	1
970141019	20	ASSY, ROCKER ARM 2.40HE	4
970141022	21	SCREW, ADJ.ROCKER ARM	4
970141023	22	NUT, ROCKER ARM 2.40	4

2.45HE STANDARD ENGINE / CAMSHAFT



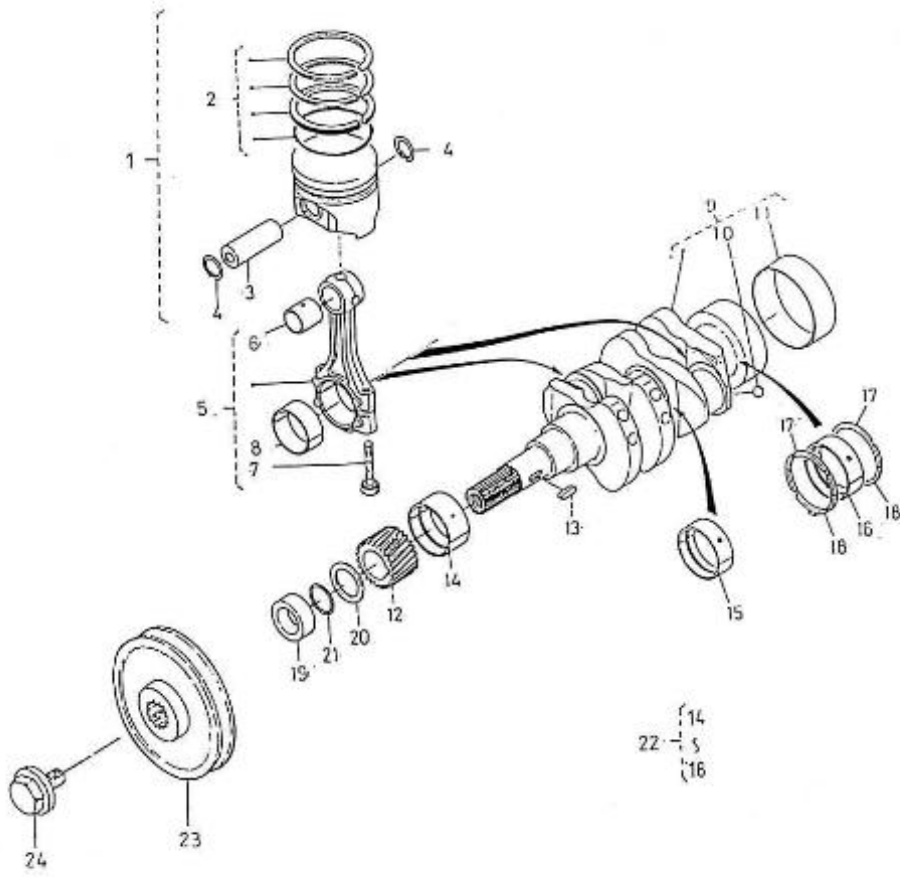
Part number	Item	Désignation article	Quantity
970141101	1	TAPPET, CAMSHAFT 2.40	4
970307548	2	PUSH ROD	4
970142122	3	CAMSHAFT,FUEL CPL.2. 40	1
970307549	4	CAMSHAFT	1
970302043	5	SCREW,SET	1
970141105	6	GEAR, CAMSHAFT 2.40	1
970141106	7	KEY, FEATHER CAMSHAFT 2.40-4.1	1
970141107	8	STOPPER, CAMSHAFT	1
970140123	9	BOLT ,M 6X12	2
970307542	10	COMP.GEAR,IDLE	1
970307543	11	BUSH	1
970307544	12	COLLAR,IDLE GEAR	1
970307545	13	RING,SNAP	1
970307546	14	SHAFT,IDLE GEAR	1
970490508	15	BOLT,M 6X 14	3

2.45HE STANDARD ENGINE / ACCELERATOR



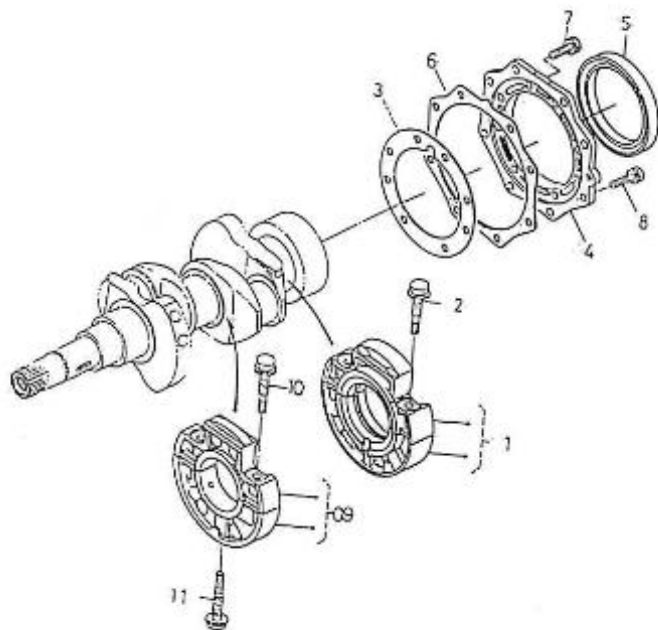
Part number	Item	Désignation article	Quantity
970307824D	1	SUPPORT CDE GAZ N2.10 AU N3.21	0
970835020	2	CLAMP	1
970300317	3	BOLT,HEX M 5X 16	2
970300318	4	WASHER,SPRING D 5	4
QCC33010TF	5	THREADING COLLAR JACKET 33C	1
QCC33014TF	6	COUNTER PLATE 33/43C	1
970830124	7	JOINT	1
970310246	8	LEVER,SPEED CONTROL	1
970609904	9	NUT,M 5	1
970830127	10	END SLEEVE	1
95203041	11	SUPPORT	1

2.45HE STANDARD ENGINE / CRANKSHAFT-PISTONS



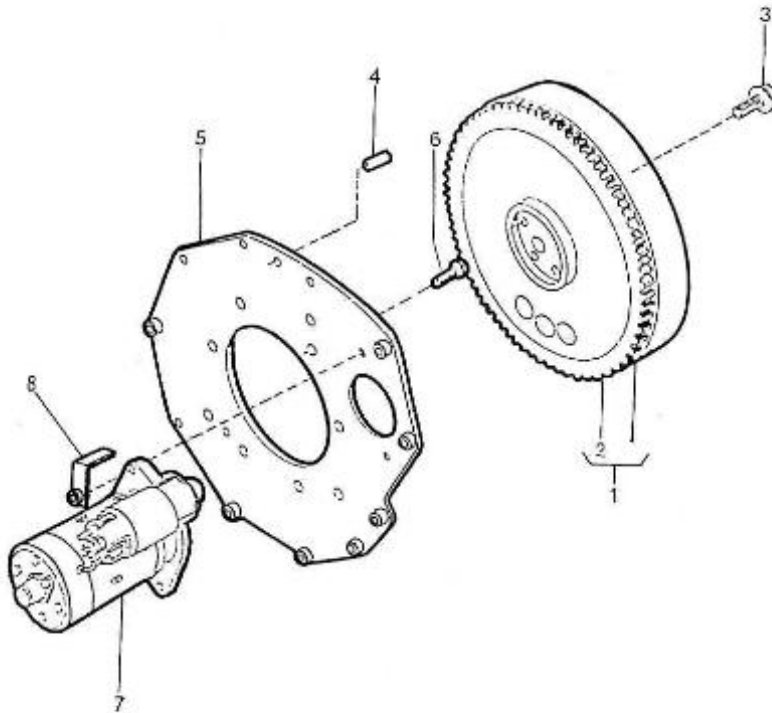
Part number	Item	Désignation article	Quantity
970307550	1	PISTON	2
970307554	1	PISTON + 0.25 MM	2
970307556	2	ASSY RING,PISTON +0.25	2
970307555	2	SET,PISTON RING	2
970307557	3	PIN,PISTON	2
970491504	4	CIR-CLIP	4
970307558	5	ASSY ROD,CONNECTING	2
970307559	6	BUSH,PISTON PIN	2
970141513	7	BOLT, CONN.ROD 2.40	4
970307562	8	METAL,CRANK PIN 04	2
970141514	8	METAL, CONN.ROD STD.	2
970307563	9	COMP.CRANK SHAFT	1
970307564	10	BALL	2
970151513	11	SLEEVE,CRANKSHAFT	1
970141520	12	GEAR, CRANKSHAFT 2.40	1
970491106	13	KEY,FEATHER	1
970141525	14	METAL, CRANKSHAFT 1 STD 2.40	1
970141556	14	METAL, CRANKSHAFT 1 0.04	1
970491547	15	METAL,CRANKSHAFT 2 0.20	1
970491526	15	METAL,CRANKSHAFT 2 STD	1
970491557	15	METAL,CRANKSHAFT 2 0.40	1
970307571	16	METAL,CRANK SHAFT	1
970307573	16	METAL,CRANKSHAFT3 04	1
970307572	16	METAL,CRANK SHAFT	1
970491558	17	METAL,SIDE 1 0.04	2
970491548	17	METAL,SIDE 1 0.02	2
970491527	17	METAL,SIDE 1 STD	2
970491528	18	METAL,SIDE 2 STD	2
970491559	18	METAL,SIDE 2 0.04	2
970491549	18	METAL,SIDE 2 0.02	2
970141523	19	COLLAR, CRANKSHAFT 2.40	1
970141522	20	RING, CRANKSHAFT 2.40	1
970141524	21	O-RING,CRANKSHAFT 2.40	1
970307266	23	PULLEY,FAN DRIVE	1
970141517	24	BOLT, CRANKSHAFT PULLY	1

2.45HE STANDARD ENGINE / CRANKSHAFT-BEARINGS



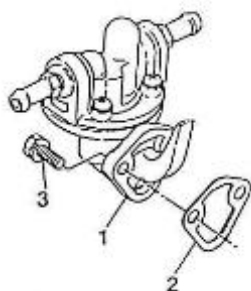
Part number	Item	Désignation article	Quantity
970307466	1	ASSY CASE,MAIN BRG	1
970141533	2	BOLT, BEARING CASE	2
970141506	3	GASKET, BEARING CASE 2.40	1
970141535	4	COVER, BEARING CASE 2.40	1
970141529	5	SEAL, OIL	1
970141508	6	GASKET, BEARING CASE COVER 2.4	1
970491536	7	BOLT,M 6X 20	8
970141537	8	BOLT, M6X22	8
970307468	9	ASSY CASE,MAIN BRG 1	1
970141533	10	BOLT, BEARING CASE	2
970141539	11	BOLT, BEARING CASE N02	1

2.45HE STANDARD ENGINE / FLYWHEEL



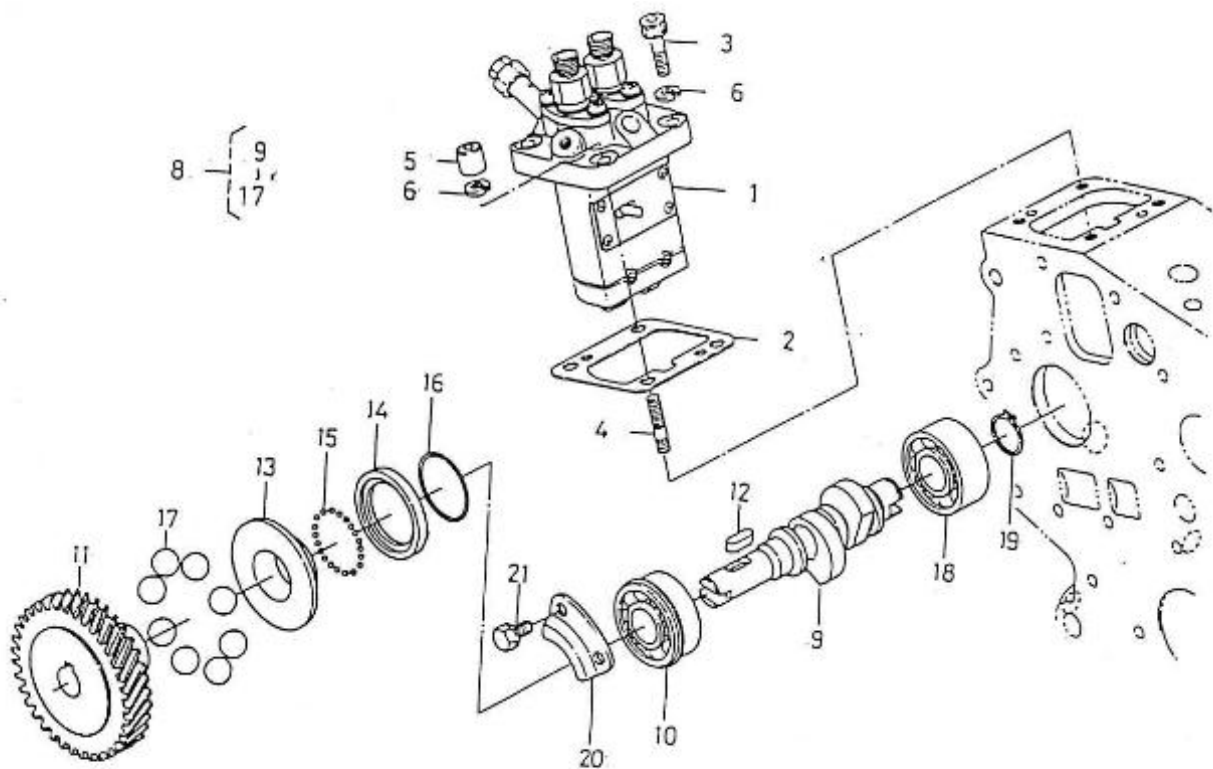
Part number	Item	Désignation article	Quantity
970307013	1	COMP.FLYWHEEL	1
970141703	2	GEAR, FLYWHEEL 2.40	1
970307575	3	BOLT, FLYWHEEL	5
970490111	4	PIN, CYLINDRICAL	1
970307576	5	PLATE, REAR END	1
970490919	6	BOLT, M 8 X 16	10
970307577	7	ASSY STARTER	1
970302639	8	SUPP, MOUNTING STARTER MOTOR S5	1

2.45HE STANDARD ENGINE / FEED PUMP



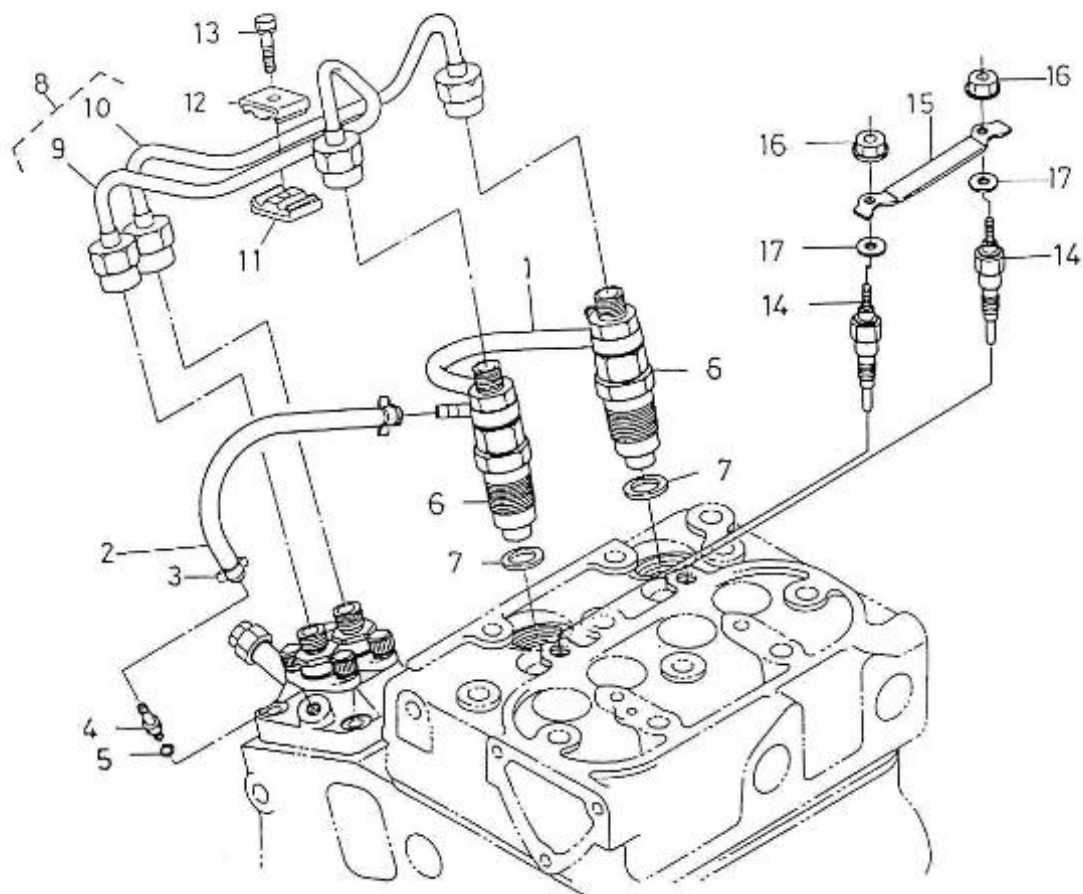
Part number	Item	Désignation article	Quantity
970142501	1	PUMP,FUEL FEED 2. 40	1
970142512	2	GASKET,FUEL PUMP 2. 40	1
970491117	3	BOLT,M 6X 16	2

2.45HE STANDARD ENGINE / INJECTION AND FEED PUMP



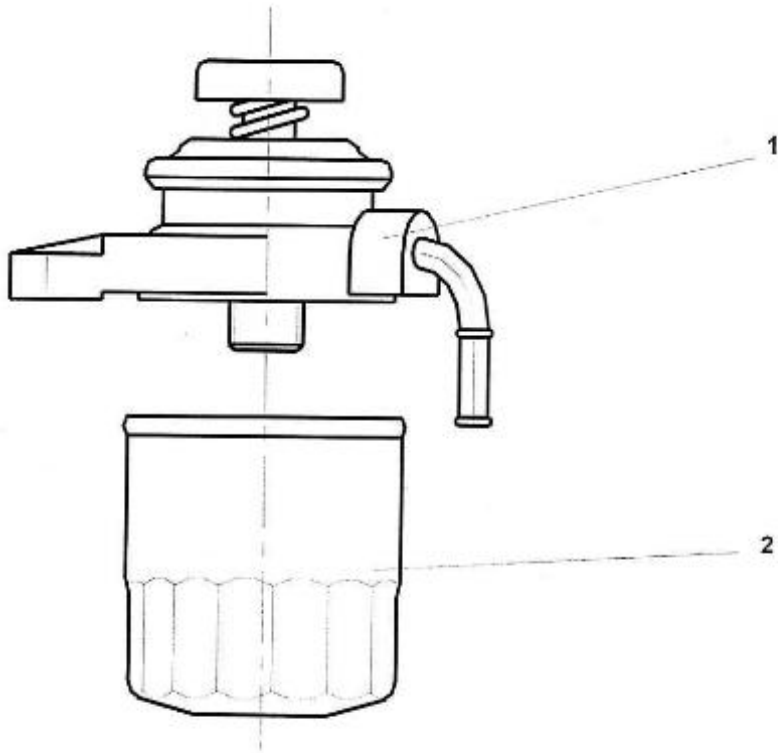
Part number	Item	Désignation article	Quantity
970307597	1	ASSY PUMP,INJECTION	1
970142121	2	SHIM,INJECTION PUMP 2. 40	2
970307598	3	SHIM,INJ.PUMP 0.25	1
970142138	4	BOLT,SOCK M 6X 20	3
970142139	5	STUD,INJ.PUMP	1
970142140	6	NUT,CAP	1
970119149	7	WASHER, SPRING D 6	4
970313886	8	ASSY CAMSHAFT,FUEL	0
970142123	9	CAMSHAFT,FUEL 2. 40	1
970142124	10	BEARING,CASE	1
970307602	11	GEAR,INJECTION PUMP	1
970491106	12	KEY,FEATHER	1
970142127	13	SLEEVE	1
970142129	14	COVER,BEARING 2. 40HE	1
970142130	15	BEARING,BALL CAMSHAFT 2.40HE	32
970492128	16	CIR-CLIP,GOVERNOR SLEEVE	1
970492132	17	BEARING,BALL GOVERNOR	8
970142134	18	BEARING,CASE	1
970142133	19	CIR-CLIP,EXTERNAL	1
970142136	20	STOPPER,FUEL CAMSHAFT 2.40	1
970140123	21	BOLT ,M 6X12	2

2.45HE STANDARD ENGINE / INJECTION NOZZLES AND PIPES



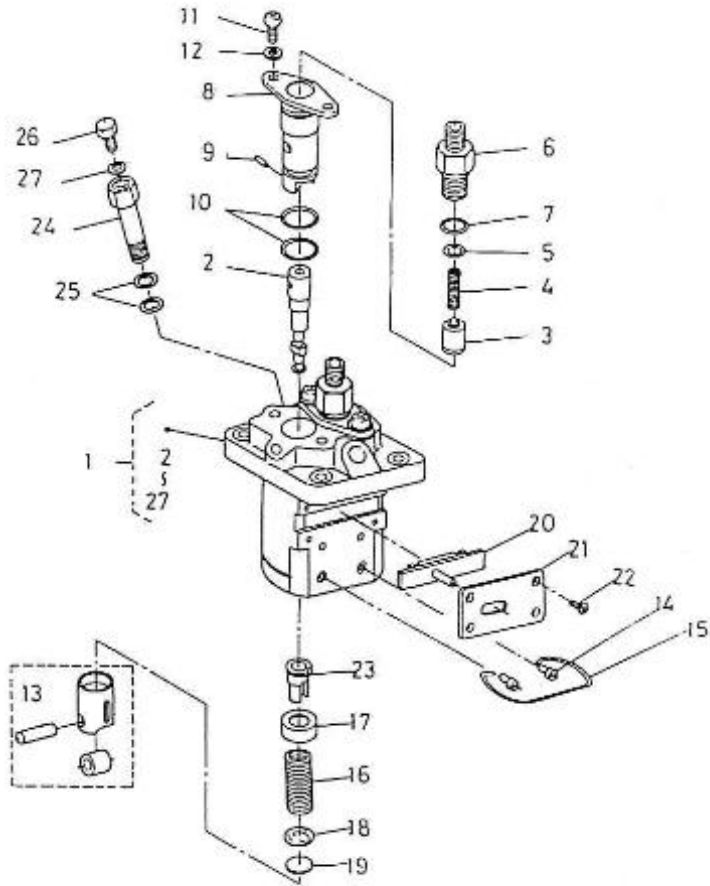
Part number	Item	Désignation article	Quantity
970304146	1	HOSE	1
32805001	2	HOSE	1
970310171	3	CLAMP	2
970142104	4	NOZZLE, FUEL OVERFLOW LINE	1
970150403	5	RING,SEAL	1
970307587	6	ASSY HOLDER,NOZZLE	2
970142109	7	GHASKET, RING INJECTORS	2
970307588	8	INJECTION PIPE	1

2.45HE STANDARD ENGINE / FUEL FILTER



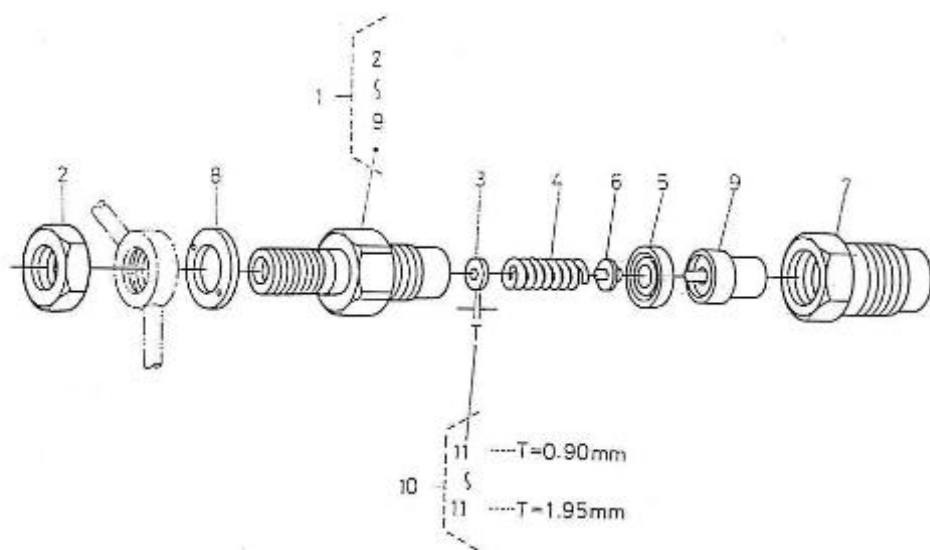
Part number	Item	Désignation article	Quantity
970310293	1	FUEL FILTER	1
970310302	2	FILTER	1

2.45HE STANDARD ENGINE / INJECTION AND FEED PUMPS



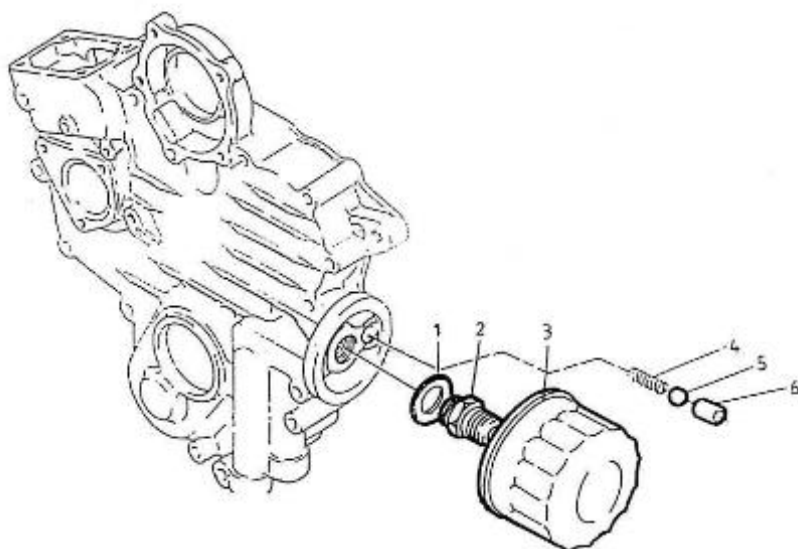
Part number	Item	Désignation article	Quantity
970307597	1	ASSY PUMP,INJECTION	1
970307603	2	ASSY PLUNGER	2
970142147	3	VALVE,INJ.PUMP 2. 40HE	2
970142148	4	SPRING,INJ.PUMP	2
970142149	5	GASKET,RING INJ.PUMP 2.40	2
970307604	6	BRACKET	2
970142151	7	O-RING,INJ.PUMP	2
970302918	8	FLANGE,SLEEVE	2
970302919	9	PIN,JOINT	2
970142161	10	O-RING,INJ.PUMP	4
970303946	11	SCREW	4
970307605	12	WASHER,TONGUED	4
970142165	13	TAPPET,INJ.PUMP CPL.	2
970303947	14	PIN,TAPPET GUIDE	2
970142159	16	SPRING,INJ.PUMP	2
970303949	17	SEAT,SPRING -UPPER-	2
970303950	18	SEAT,SPRING -LOWER-	2
970303951	19	SHIM	1
970307607	20	LUCK,CONTROL	1
970303954	22	SCREW	4
970142168	23	SLEEVE,CONTROL	2
970307609	24	SCREW,FOLLOW	1
970307610	25	GASKET,COPPER	2

2.45HE STANDARD ENGINE / INJECTION NOZZLE



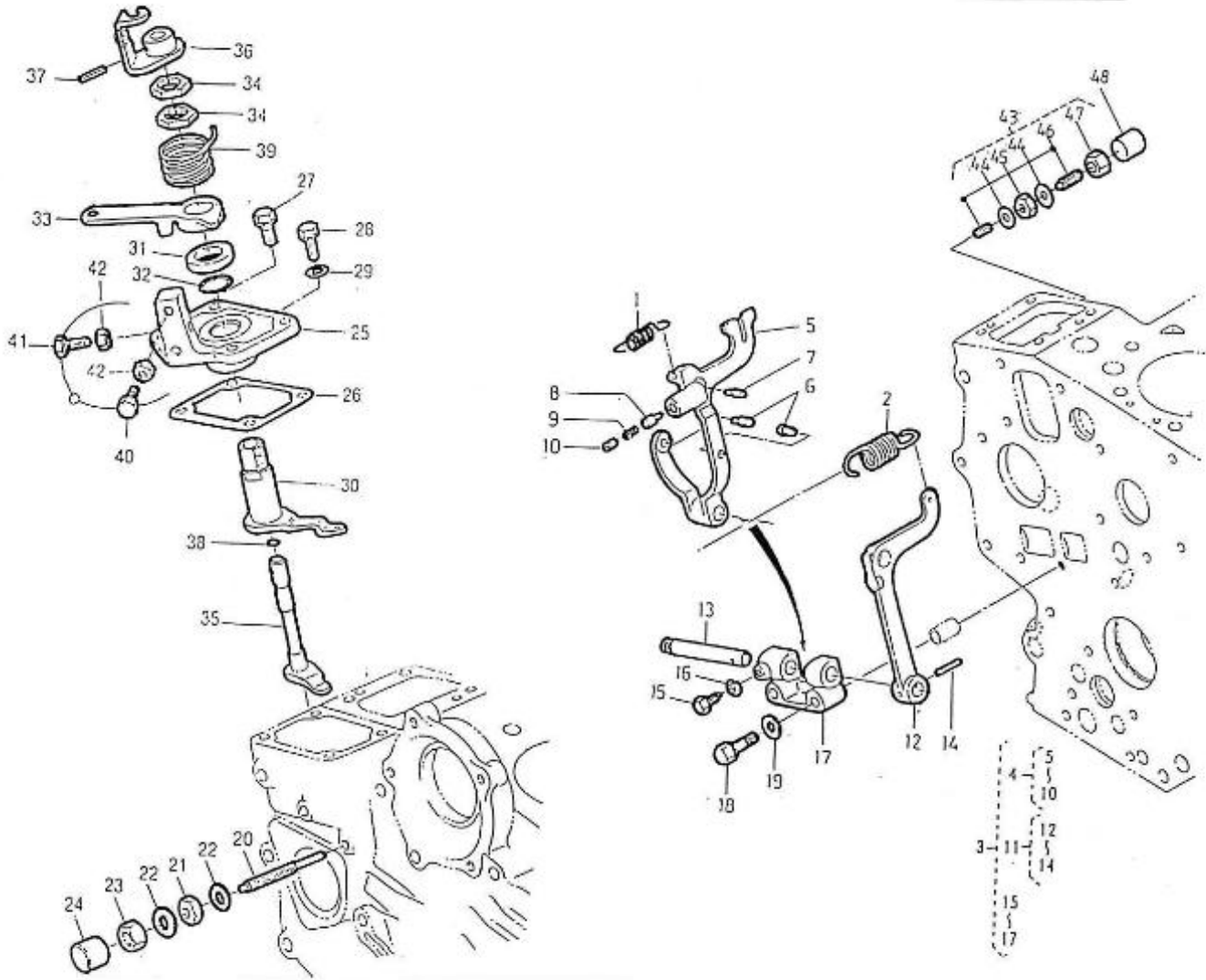
Part number	Item	Désignation article	Quantity
970307587	1	ASSY HOLDER,NOZZLE	2
970142175	2	NUT,NOZZLE INJ.	2
970302825	3	SPACER,ADJ.NOZZLE STD. 0.900	2
970142171	4	SPRING,NOZZLE FUEL	2
970142173	5	PIECE,DISTANCE NOZZLE INJ.	2
970142170	6	ROD,PUSH NOZZLE FUEL	2
970307595	7	NUT	2
970302826	8	WASHER,NOZZLE INJ.	2
970307596	9	PIECE,NOZZLE	2
970142200	10	SET,SPACER NOZZLE	1
970142180	11	SPACER,NOZZLE INJ. 0,975MM	1
970142179	11	SPACER,NOZZLE INJ. 0,950MM	1
970302825	11	SPACER,ADJ.NOZZLE STD. 0.900	1
970142178	11	SPACER,NOZZLE INJ. 0,925MM	1

2.45HE STANDARD ENGINE / OIL FILTER



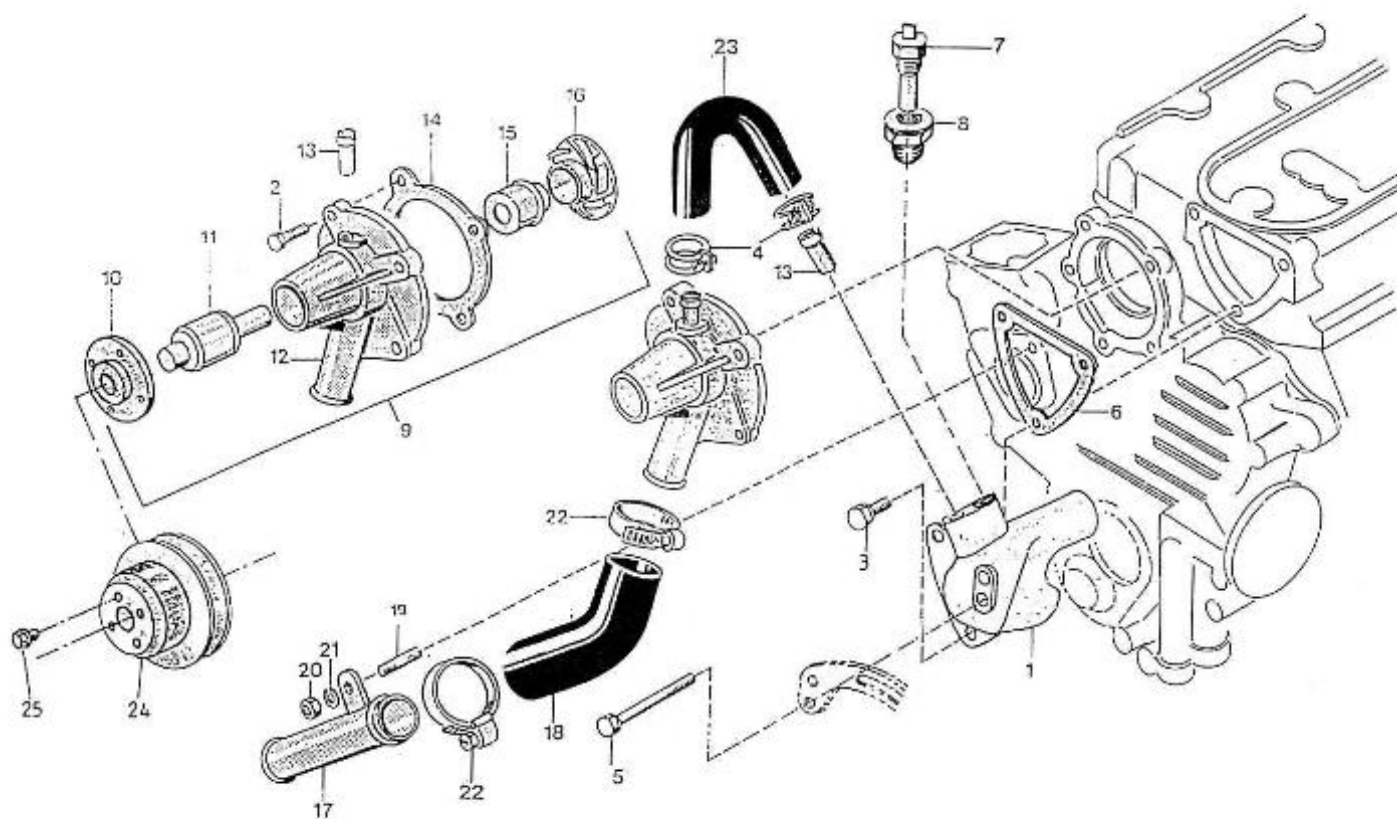
Part number	Item	Désignation article	Quantity
970140211	1	WASHER, PLAIN	1
970302728	2	NIPPLE	1
970302697	3	FILTER,ELEMENT OIL 6.280	1
970140216	4	SPRING	1
970140218	5	BEARING, BALL	1
970140217	6	SEAT	1

2.45HE STANDARD ENGINE / SPEED REGULATOR



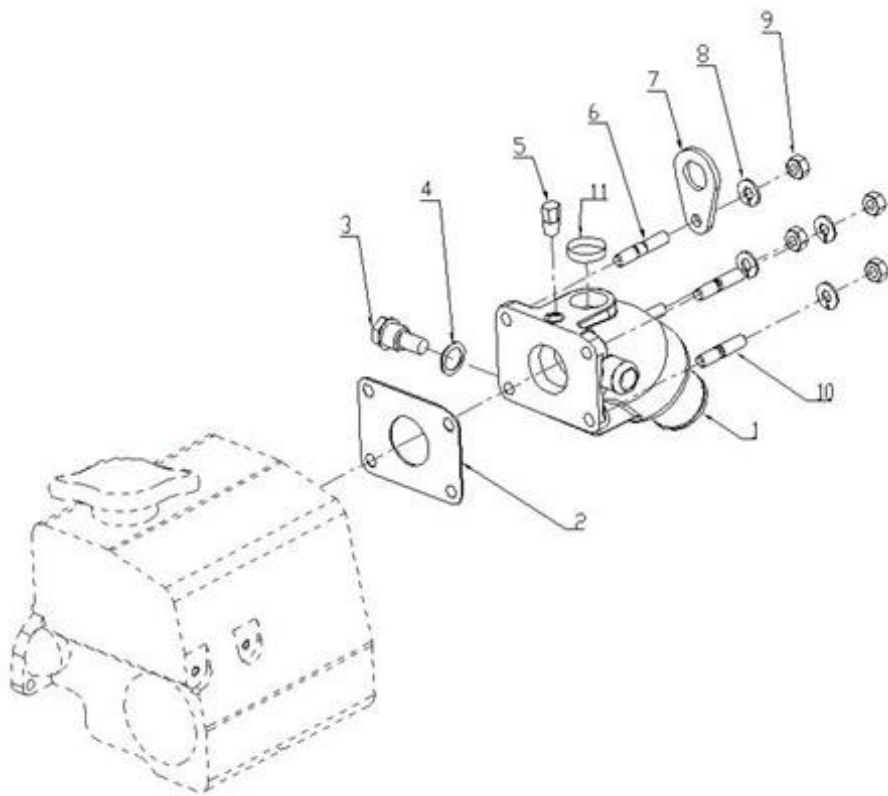
Part number	Item	Désignation article	Quantity
970141314	1	SPRING, START GOVERNOR	1
970141313	2	SPRING, GOVERNOR N01 2.40	1
970313382	3	LEVER	1
970141317	4	LEVER, GOVERNOR FORK 1 CPL 2.4	1
970141318	11	LEVER, GOVERNOR FORK 2 CPL 2.4	1
970141318	12	LEVER, GOVERNOR FORK 2 CPL 2.4	1
970141319	13	SHAFT, GOVERNOR	1
970141320	14	PIN, LEVER GOVERNOR	1
970491322	15	BOLT	1
970300318	16	WASHER,SPRING D 5	1
970141318	17	LEVER, GOVERNOR FORK 2 CPL 2.4	1
970141325	18	BOLT, M6X35	2
970141326	19	WASHER, PLAIN D6	2
970140401	20	SCREW, REGULATOR	1
970142175	21	NUT,NOZZLE INJ.	1
970150403	22	RING,SEAL	2
970140404	23	NUT	1
970302411	24	CAP,NUT	1
970141312	25	COVER, SPEED CONTROL 2.40	1
970141311	26	GASKET, SPEED CONTROL 2.40	1
970490119	27	BOLT,M 6X 18	2
970490143	28	BOLT,M 6X 18	2
970150403	29	RING,SEAL	2
970141324	31	COLLAR, GOVERNOR 2.40	1
970141307	32	O-RING, GOVERNOR	1
970141306	33	LEVER, GOVERNOR	1
970141310	34	NUT	2
970141305	35	LEVER, SHAFT 2.40	1
970307616	36	LEVER,ENGINE STOP	1
970141320	37	PIN, LEVER GOVERNOR	1
970141303	38	O-RING, GOVERNOR	1
970141302	39	SPRING	1
970141301	40	BOLT, STOPPER ADJ.	2
970141327	41	BOLT	1
970151133	42	NUT,M 6	3
970307613	43	ASSY APPARATUS	1
970491131	44	WASHER,SEAL	2
970491129	45	NUT	1
970307614	46	ASSY BOLT,ADJUSTING	1
970141130	47	NUT, IDLE ASSEM.	1
970141132	48	CAP, BOLT COVER	1

2.45HE STANDARD ENGINE / FRESH WATER PUMP



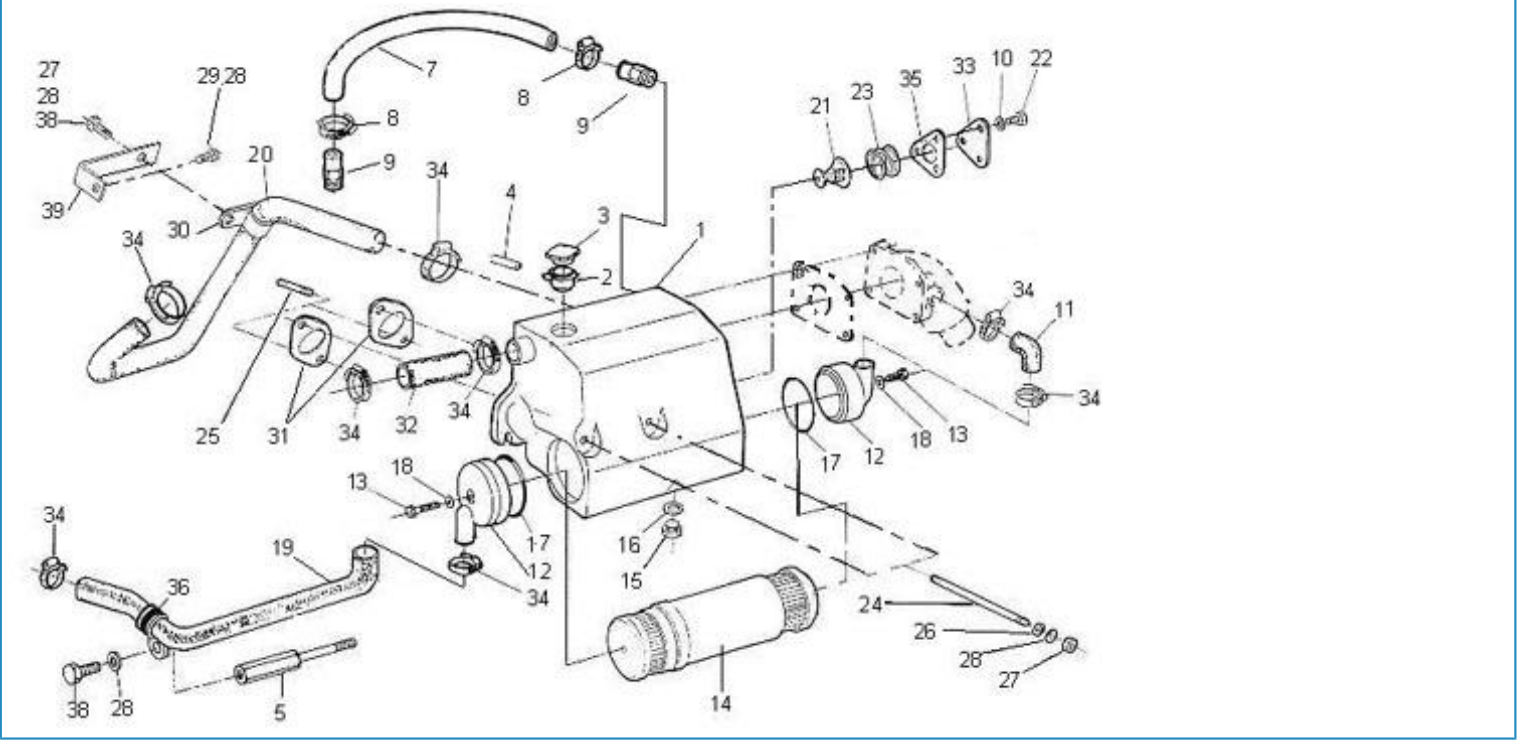
Part number	Item	Désignation article	Quantity
970144320	1	FLANGE,WATER INTAKE 2. 40HE	1
970491537	2	BOLT,M 6X 25	4
970639902	3	BOLT,SOCK M 6X 16	2
970439306	4	CLAMP	2
970144311	5	BOLT	1
970300299	6	GASKET,FLANGE	1
970304054	7	TEMPERATURE SWITCH 1/8 1P 97	1
43360090	8	REDUCTION CONNECTION	1
970307624	9	ASSY PUMP,WATER	1
970307625	10	FLANGE,WATER PUMP	1
970307626	11	BEARING,BALL(RADIAL)	1
970307629	13	PIPE,WATER RETURN	2
970315053	14	GASKET,WATER PUMP	1
970307627	15	ASSY SEAL,MECHANICAL	1
970307628	16	IMPELLER,WATER PUMP	1
970144306	17	PIPE,WATER PUMP 2.40	1
970144307	18	HOSE,ELBOW WATER PUMP 2.40	1
970144308	19	STUD	1
970151133	20	NUT,M 6	1
970119149	21	WASHER, SPRING D 6	1
970434506	22	CLAMP,HOSE 13-20	2
970144310	23	HOSE,WATER RETURN 2.40	1
970144312	24	PULLEY	1
970141015	25	BOLT, M6X10	1

2.45HE STANDARD ENGINE / EXHAUST ELBOW



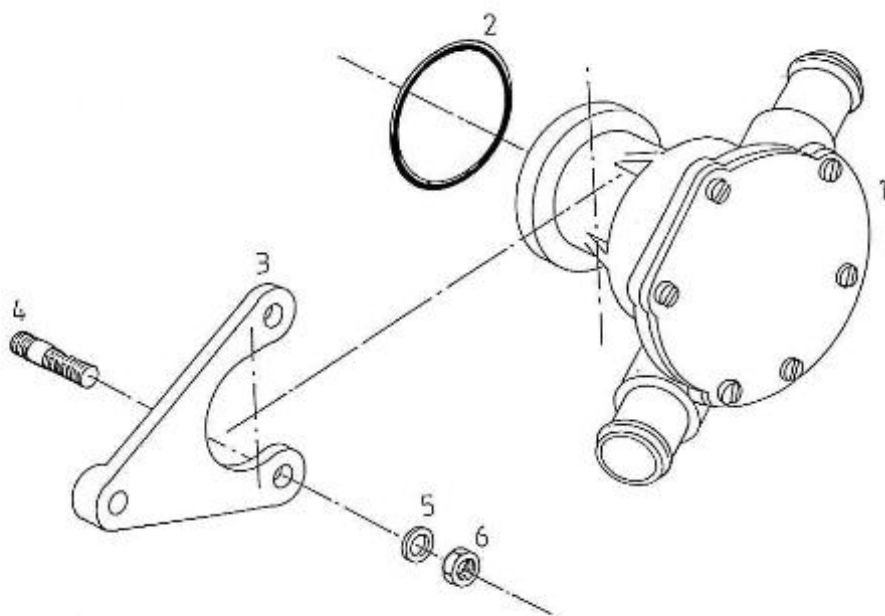
Part number	Item	Désignation article	Quantity
970307024APR	1	ENS.COUDE ECHAPP.DIA 40MM 2.4	1
970307015	2	GASKET	1
970494635	3	ANODE,ZINC CPL M16X1,5	1
970300199	4	GASKET,RING D16	1
970307265	5	PLUG,HEX 1/8	1
970300374	6	STUD,M 8X 30	1
970140901	7	HOOK, ENGINE 2.40	1
970119138	8	WASHER,SPRING D 8	4
970300079	9	NUT,M 8 SPECIAL	4
970300080	10	STUD,M 8X 25	3

2.45HE STANDARD ENGINE / HEAT EXCHANGER



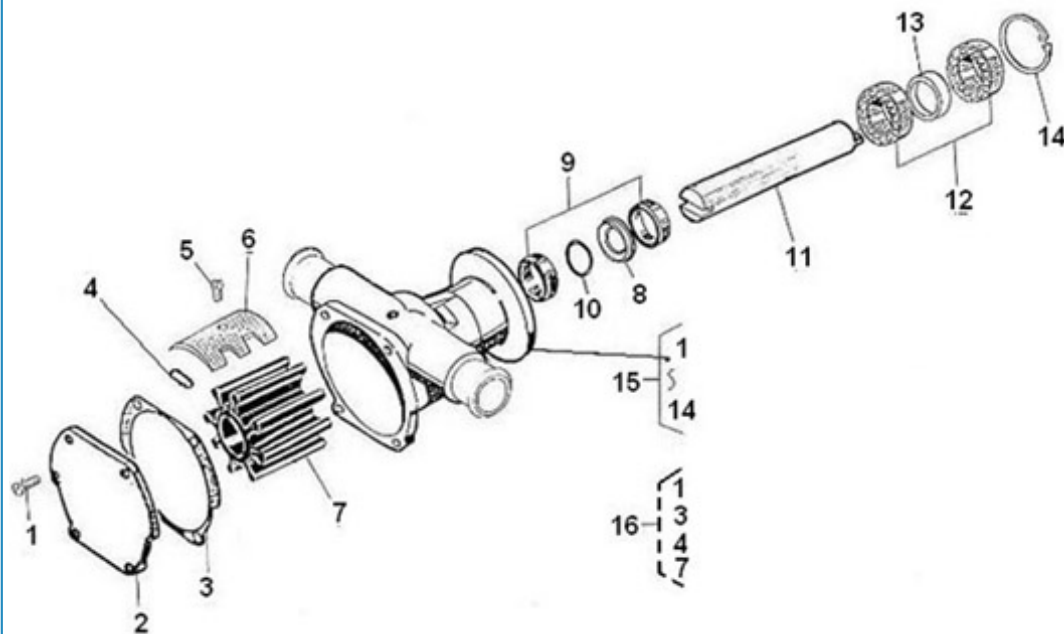
Part number	Item	Désignation article	Quantity
970307012	1	HOUSING,HEATEXCHANGER	1
970300834	2	FILLING,NECK WATER	1
970604614	3	CAP,FILLING 0, 7 DOUBLE SEAL	1
970300077	4	HOSE,D 8 L= 450	1
970307899	5	SPACER	1
970307807	7	HOSE	1
970439306	8	CLAMP	2
970307806	9	Nipple	2
970119139	10	WASHER,CORRUGATED D8	1
970307018	11	HOSE	1
970307716	12	COVER	2
970301263	13	BOLT,M 8X 45 -A2-	2
970310150	14	TUBE STACK	1
970875506	15	PLUG	1
970300306	16	GASKET,RING D14	1
KSAV03	17	HEAT EXCHANGER GASKET KIT	1
970300288	18	GASKET,M8	2
970307810	19	HOSE	1
970307138	20	HOSE	1
970307282	21	THERMOSTAT	1
970639903	22	BOLT,HEX M 8X 16	3
970307014	23	SPRING	1
970307131	24	STUD	2
970154026	25	STUD,M 6X 22	2
970635459	26	WASHER,PLAIN D 6	4
970635460	27	NUT,M 6	5
39780	28	WASHER	7
970609601	29	BOLT,HEX M 6X 12	1
970304072	30	CLAMP	1
970144512	31	GASKET,EXHAUST MANIFOLD 2. 40	2
970300065	32	HOSE,D25 L= 75	1
970307023	33	COVER	1
970604526	34	CLAMP,HOSE 22-32	8
970307152	35	GASKET	1
970304071	36	CLAMP	1
970439910	38	BOLT,HEX M 6X 16	2
970307019	39	BRACKET	1

2.45HE STANDARD ENGINE / SEA WATER PUMP



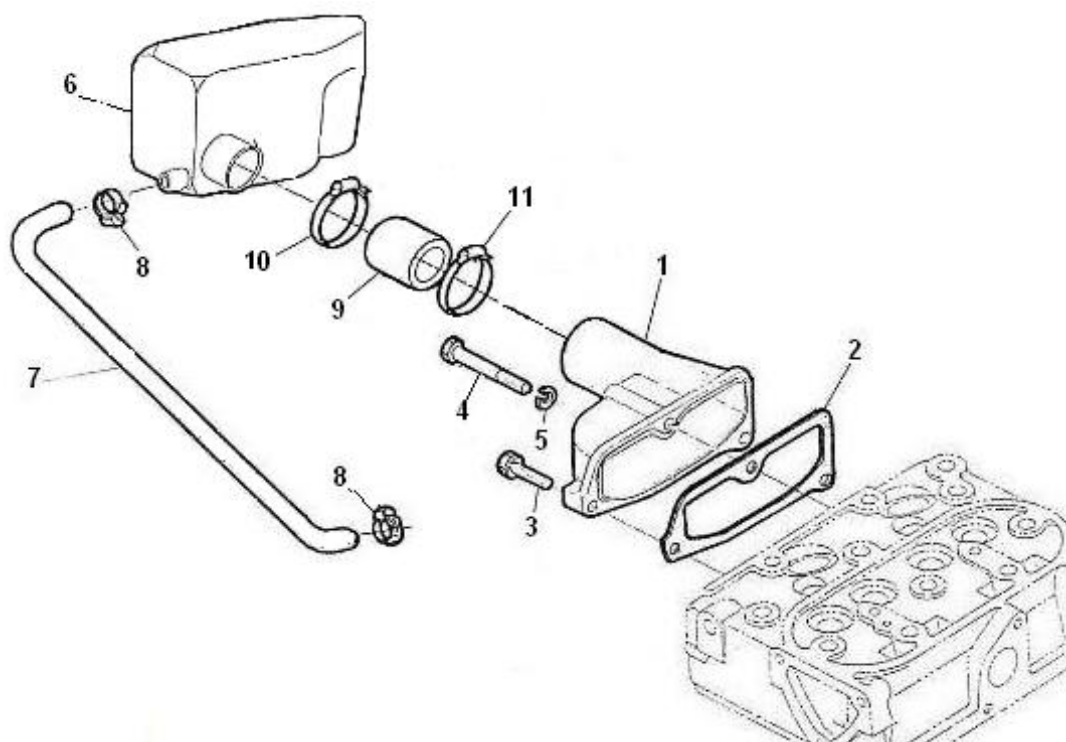
Part number	Item	Désignation article	Quantity
970307808	1	PUMP,WATER	1
970494025	2	O-RING	1
970154026	4	STUD,M 6X 22	3
970609602	5	WASHER,CORRUGATED D 6	3
970635460	6	NUT,M 6	3

2.45HE STANDARD ENGINE / SEA WATER PUMP - DETAILS



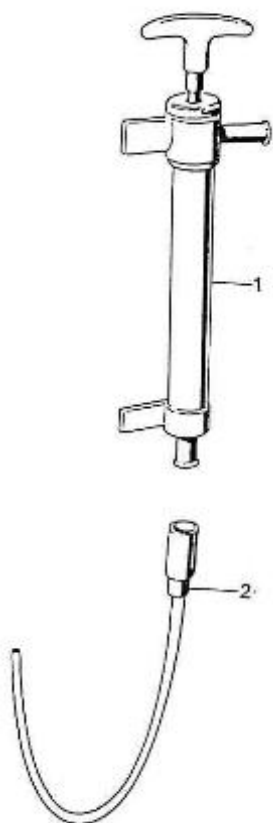
Part number	Item	Désignation article	Quantity
970303686	1	SCREW,COVER W/PUMP F35B-9	6
970303691	2	COVER,WATER PUMP F4B-9	1
970504028	3	GASKET,F4B-9	1
970303687	4	SCREW,CAM WATER PUMP	1
970303687	5	SCREW,CAM WATER PUMP	1
970504034	6	CAM,WATER PUMP F4B-9	1
970434013	7	IMPELLER,WATER PUMP F 4B D 12	1
970307738	8	SPACER	1
970434031	9	RING,SEAL OIL W/PUMP F35B-9	2
970307744	10	O-RING	1
970307734	11	PUMP SHAFT	1
970303692	12	BEARING,CASE WATER PUMP F4B-9	2
970307739	13	SPACER	2
970303693	14	RING,RETAINING WATER PUMP F4B-	1
970307808	15	PUMP,WATER	1
970307749	16	REPAIR KIT	1

2.45HE STANDARD ENGINE / INTAKE MANIFOLD



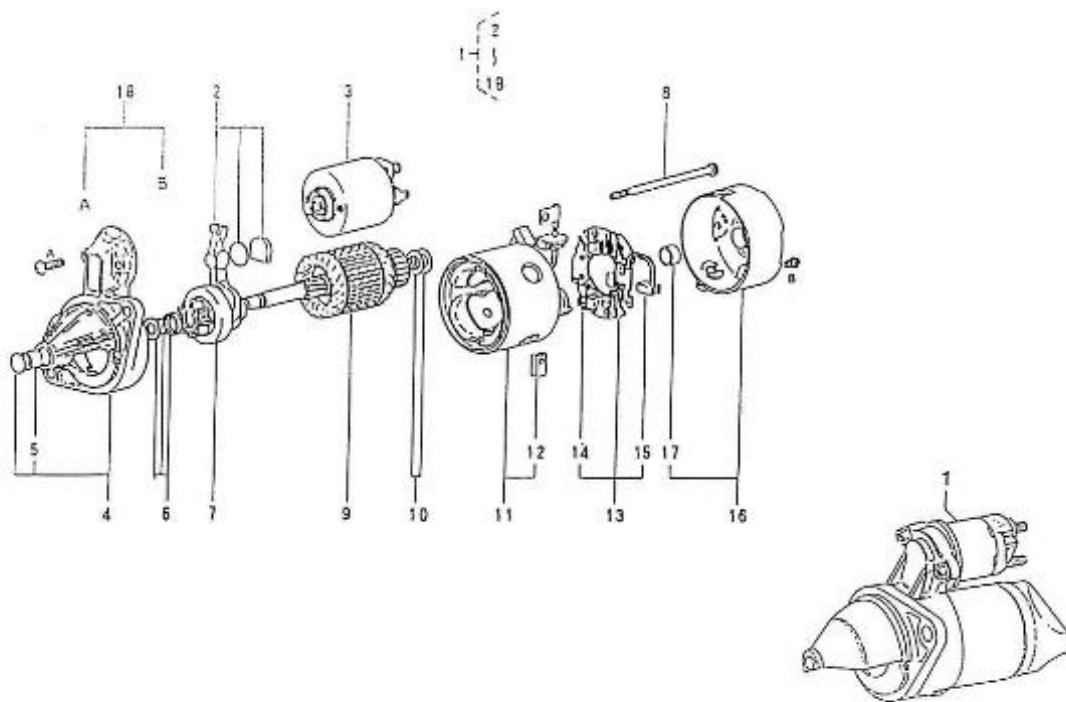
Part number	Item	Désignation article	Quantity
970145101	1	MANIFOLD,INTAKE	1
970145102	2	GASKET,INTAKE MANIFOLD 2. 40	1
970490119	3	BOLT,M 6X 18	2
970302736	4	BOLT,M 6X 45	1
970119149	5	WASHER, SPRING D 6	1
970301330	6	FILTER,AIR HE	1
970302573	7	HOSE,CARTER DEAIR 2.40HE	1
970439306	8	CLAMP	2
970301611	9	HOSE,AIR FILTER 2. 40-2.60/HE	1
970634621	10	CLAMP,HOSE	1
970604533	11	CLAMP,HOSE 32-44	1

2.45HE STANDARD ENGINE / OIL DRAIN PUMP



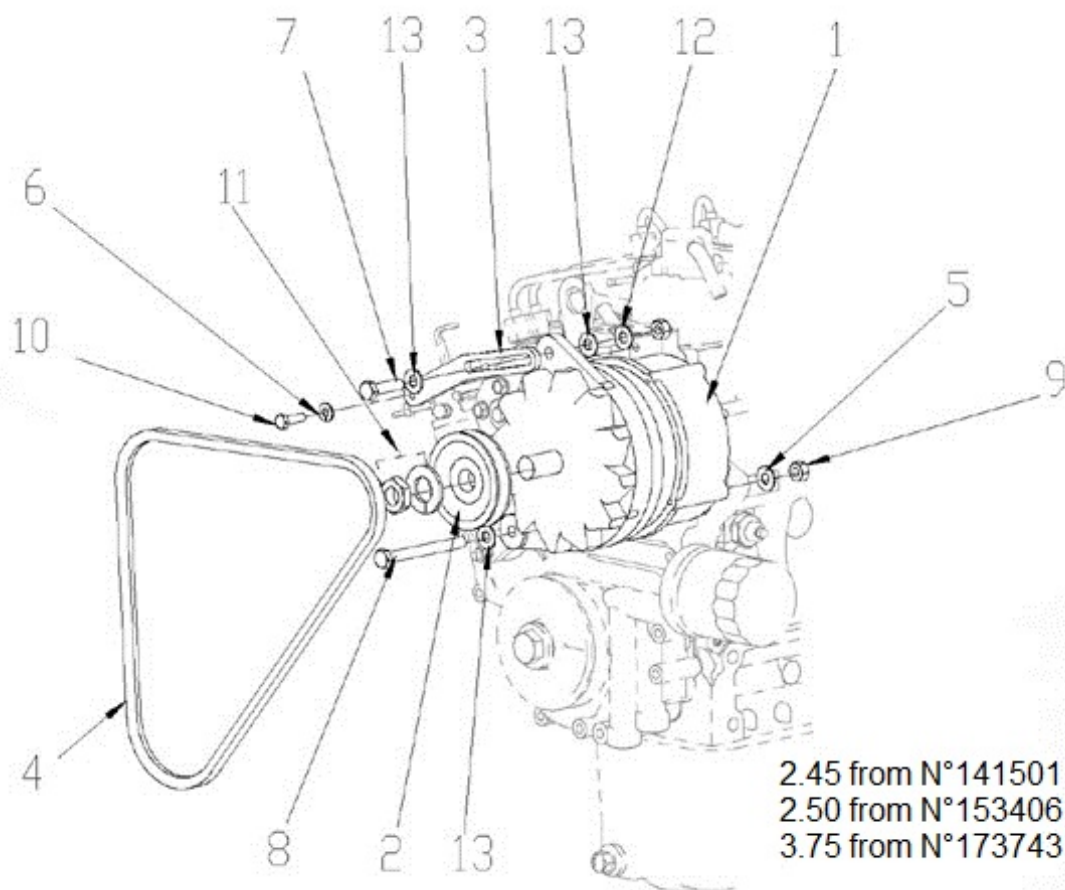
Part number	Item	Désignation article	Quantity
970439302	1	PUMP,OIL EXTRACTION	1
970310401	2	PIPE	1

2.45HE STANDARD ENGINE / STATER - DETAILS



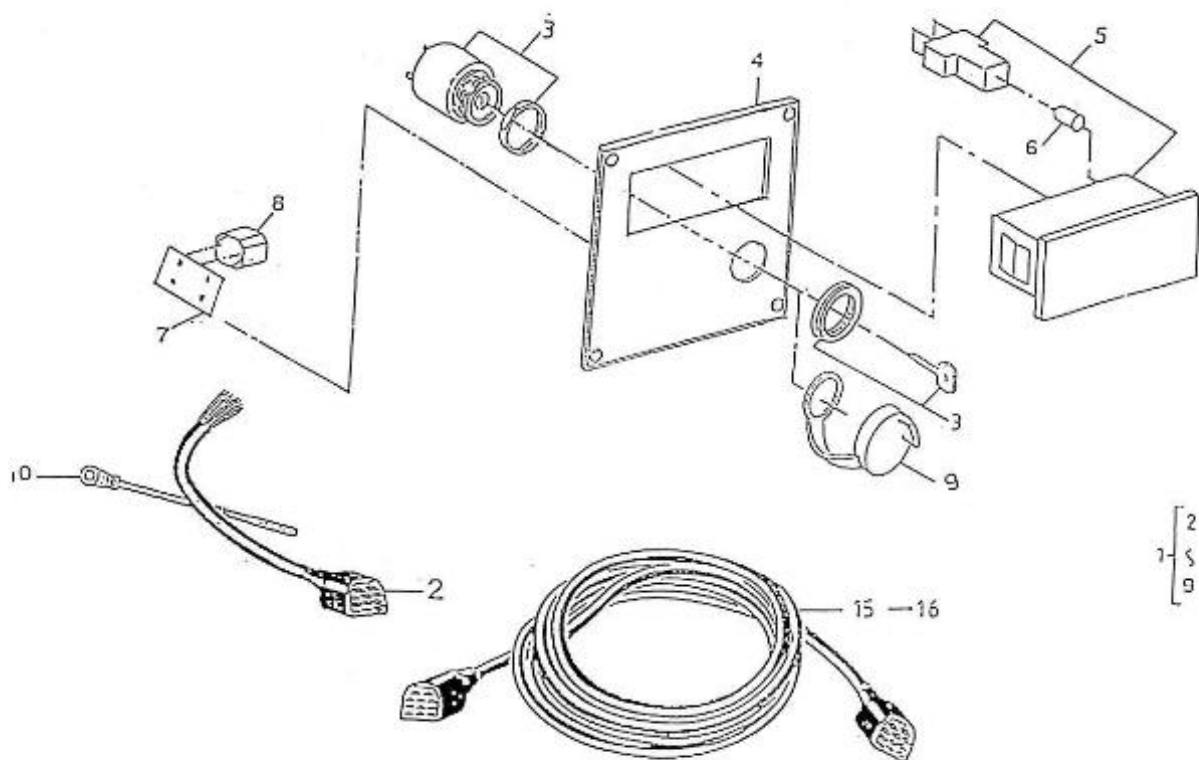
Part number	Item	Désignation article	Quantity
970307577	1	ASSY STARTER	1
970307578	2	LEVER	1
970147306	3	RELAIS,STARTER MOTOR 2.45/2.50	1
970307579	4	FRAME, DRIVE END	1
970147308	5	BUSH	1
970307580	6	STOPPER	1
970307581	7	SWITCH,OVER RUNNING	1
970307582	8	BOLT	2
970307583	9	ARMATURE	1
970147337	10	WASHER,ADJUSTING	1
970307584	11	YOKE	1
970147316	12	BRUSH	2
970147317	13	HOLDER,BRUSH	1
970147318	14	SPRING,BRUSH	3
970147325	15	BRUSH,STARTER MOTOR 2.40	1
970307585	16	BRACKET	1
970147315	17	BUSHING,STARTER MOTOR 2.40HE	1
970307586	18	SCREW	1

2.45HE STANDARD ENGINE / ALTERNATOR



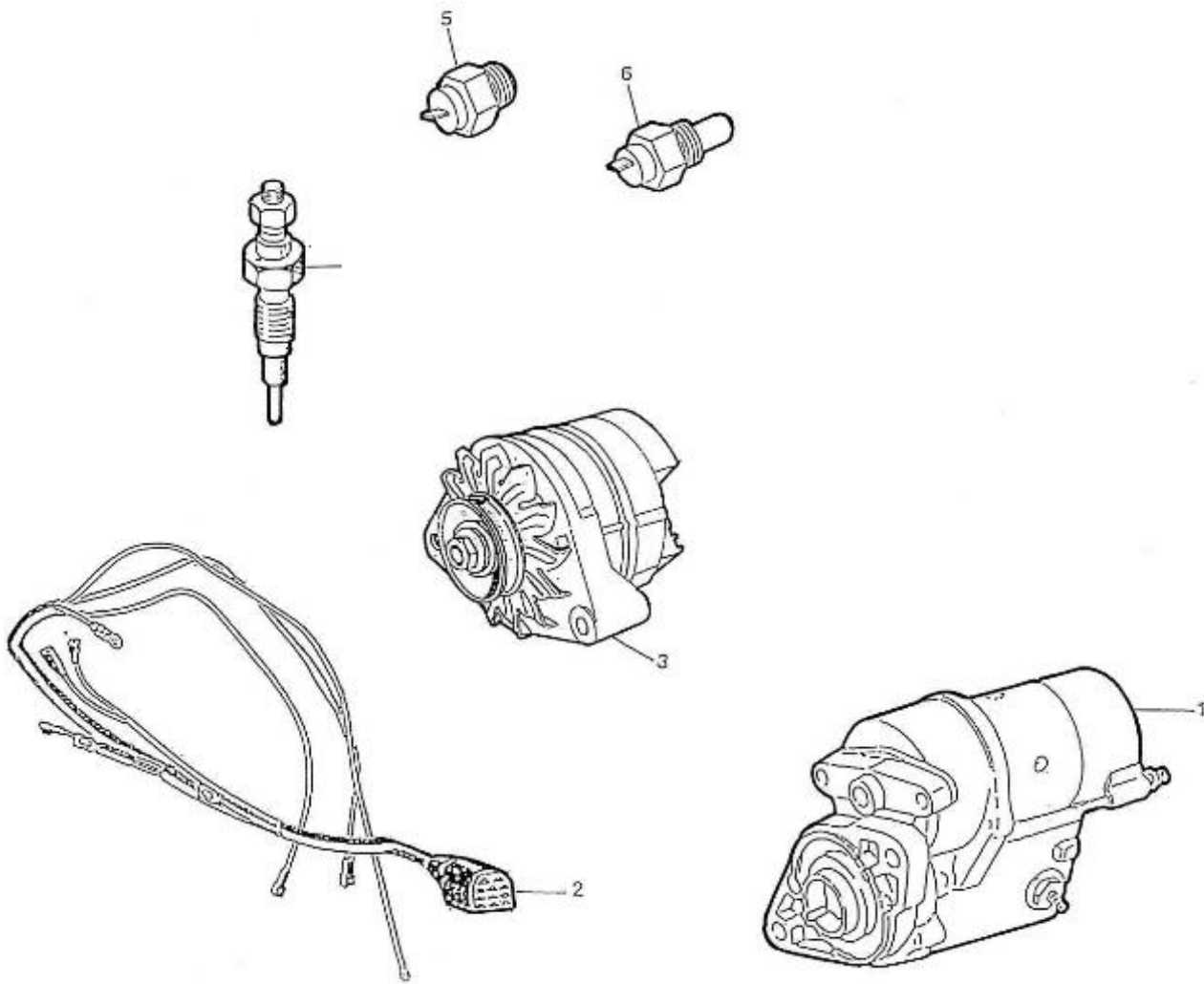
Part number	Item	Désignation article	Quantity
48201149	1	ALTERNATOR 12V-70A	1
970307448	1	SUPPORT,ALTERNATOR	1
970307495	2	BOLT	1
95312304	2	PULLEY	1
970039794	3	WASHER	1
95203081	3	TIGHTNER	1
970307532	4	NUT	1
48108138	4	V BELT	1
970307522	5	ALTERNATOR,14V-60A	1
970119139	5	WASHER,CORRUGATED D8	1
970307194	6	PULLEY	1
970119149	6	WASHER, SPRING D 6	1
970119148	7	BOLT, HEX M 8X 30	1
970307533	7	REGULATOR,ALTERNATOR	1
970300261	8	BOLT,HEX M 8X 80	1
970307133	8	V-BELT	1
970027322	9	NUT,M 8	2
970307449	9	TIGHTENER,V-BELT	1
970644006	10	BOLT,HEX M 6X 20	1
970304050	10	WASHER	1
970024016	11	BOLT,HEX M 8X 40	1
970119138	12	WASHER,SPRING D 8	1
970027323	13	WASHER,PLAIN D 8	3
970027322	13	NUT,M 8	2
970300261	14	BOLT,HEX M 8X 80	1
970439910	15	BOLT,HEX M 6X 16	1
970119149	16	WASHER, SPRING D 6	1

2.45HE STANDARD ENGINE / INSTRUMENT PANELS



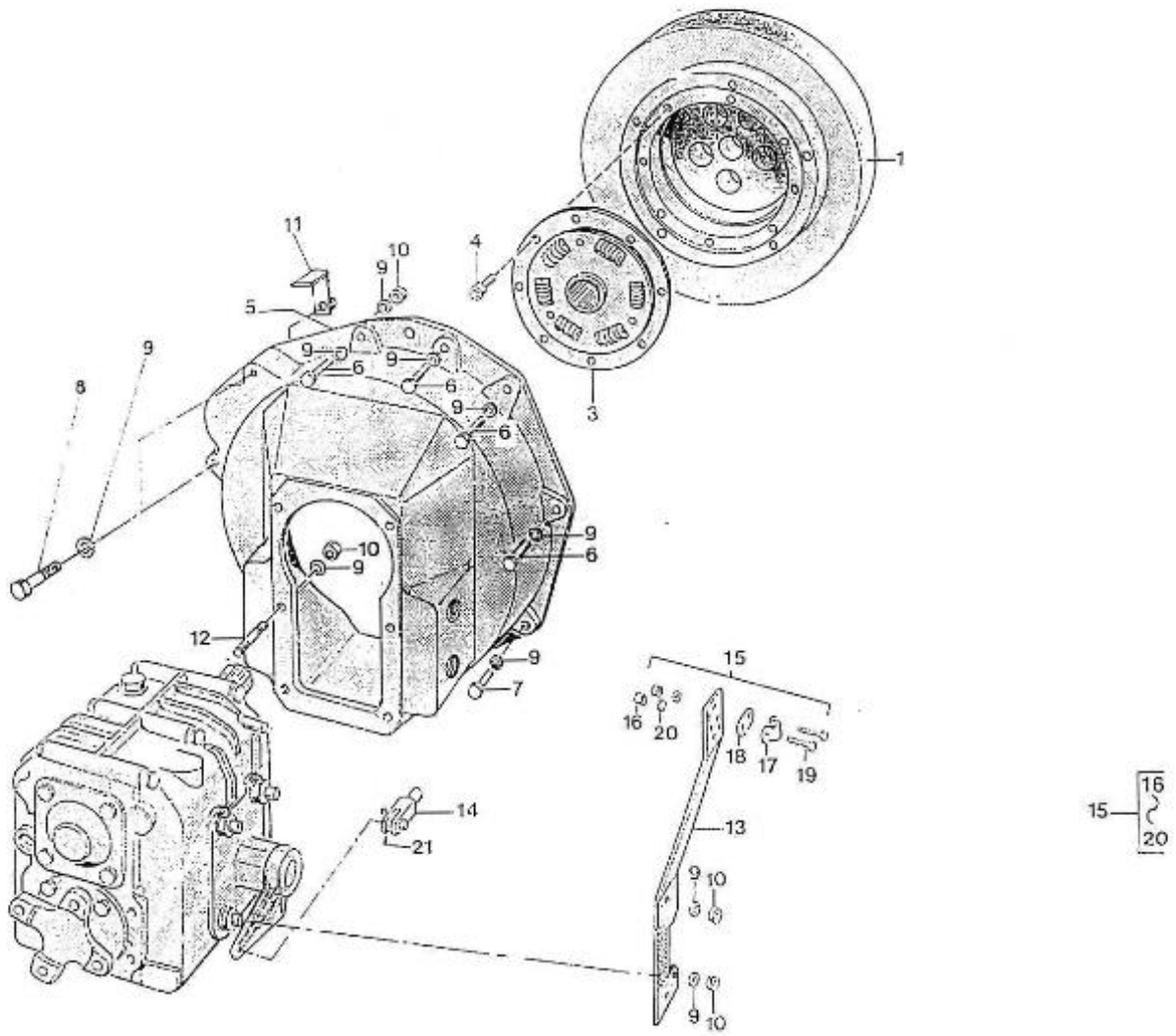
Part number	Item	Désignation article	Quantity
970307040	1	PANEL	1
970302214	2	PLATE,PANEL 1 INSTRUMENT	1
970310179	2	WIRING,PANEL	1
970301191	3	NUT,M 4 A2	4
970302667	3	SWITCH,BOSCH STARTER + GLOWING	1
970302662	4	WIRING,PANEL 1 INSTR. (11P	1
970856011	5	BULB 12V-2W	5
970856005	5	INDICATORI OTTICI A 4 SPIE	1
970856011	6	BULB 12V-2W	4
970300920	7	CLAMP,INSTRUMENTS	4
970302684	8	BUZZER,SONITRON SMA 24A P17.05	1
970304021	9	COVER	1
970302667	10	SWITCH,BOSCH STARTER + GLOWING	1
970635523	10	CABLEBINDER,PLASTIC 4,8X178	1
970300967	11	BUTTON,PUSH	1
970856005	12	INDICATORI OTTICI A 4 SPIE	1
970304021	13	COVER	1
970304019	14	CABLEBINDER,PLASTIC 4.8X195	1
970302666	15	WIRING,INTERMEDIATE 8MTR 11POS	1
970302665	16	WIRING,INTERMEDIATE 4MTR 11POS	1

2.45HE STANDARD ENGINE / ELECTRICAL EQUIPMENTS



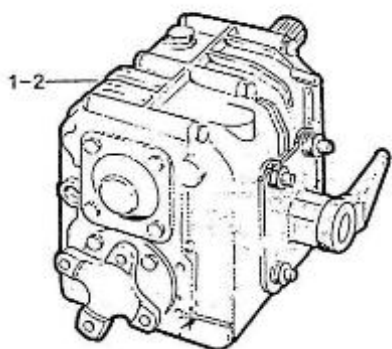
Part number	Item	Désignation article	Quantity
970307577	1	ASSY STARTER	1
970302661A	2	WIRING	1
970307522	3	ALTERNATOR,14V-60A	1
970307591	4	GLOW PLUG	2
970851700	5	SWITCH,OIL	1
970304054	6	TEMPERATURE SWITCH 1/8 1P 97	1

2.45HE STANDARD ENGINE / GEAR BOX FLANGE



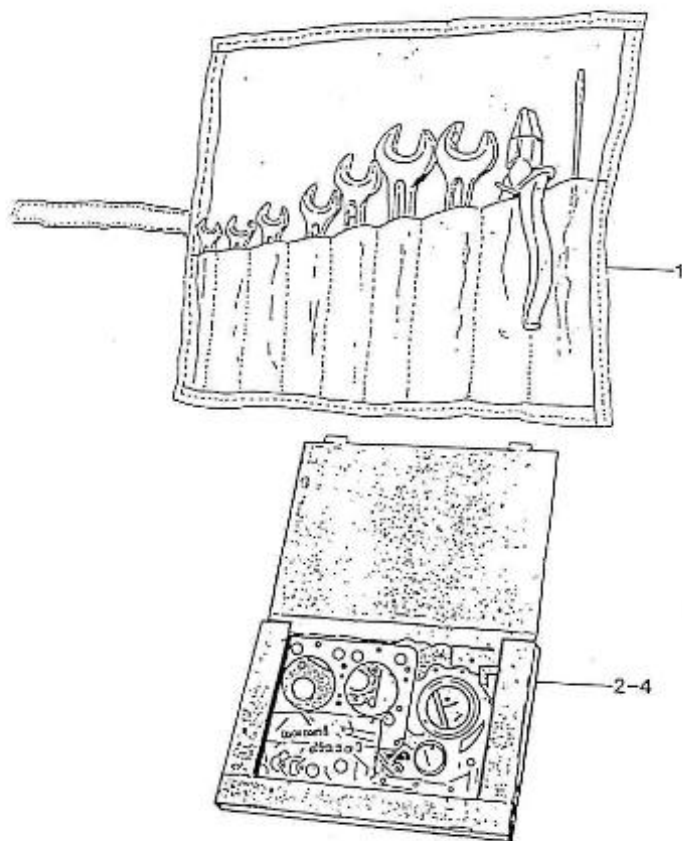
Part number	Item	Désignation article	Quantity
970307013	1	COMP.FLYWHEEL	1
970776050	3	DAMPERPLATE,121 DIN	1
970119147	4	BOLT, SOCK M 6X12	8
970307193	5	HOUSING,FLYWHEEL	1
970635917	6	BOLT,SOCK M 8X 40	4
970635916	7	BOLT,SOCK M 8X 35	3
970301280	8	BOLT,HEX M 8X 90	2
970119139	9	WASHER,CORRUGATED D8	11
970027322	10	NUT,M 8	9
970302639	11	SUPP,MOUNTING STARTER MOTOR S5	1
970300057	12	STUD,M 8X 20	6
970300373	13	SUPPORT,CONTROL HBW	1
970830123	14	STRAP	1
970835020	15	CLAMP	1
970609904	16	NUT,M 5	2
QCC33010TF	17	THREADING COLLAR JACKET 33C	1
QCC33014TF	18	COUNTER PLATE 33/43C	1
970300317	19	BOLT,HEX M 5X 16	2
970300318	20	WASHER,SPRING D 5	2
970635106	21	PIN,COTTER 2X20 SST	1

2.45HE STANDARD ENGINE / GEAR BOX



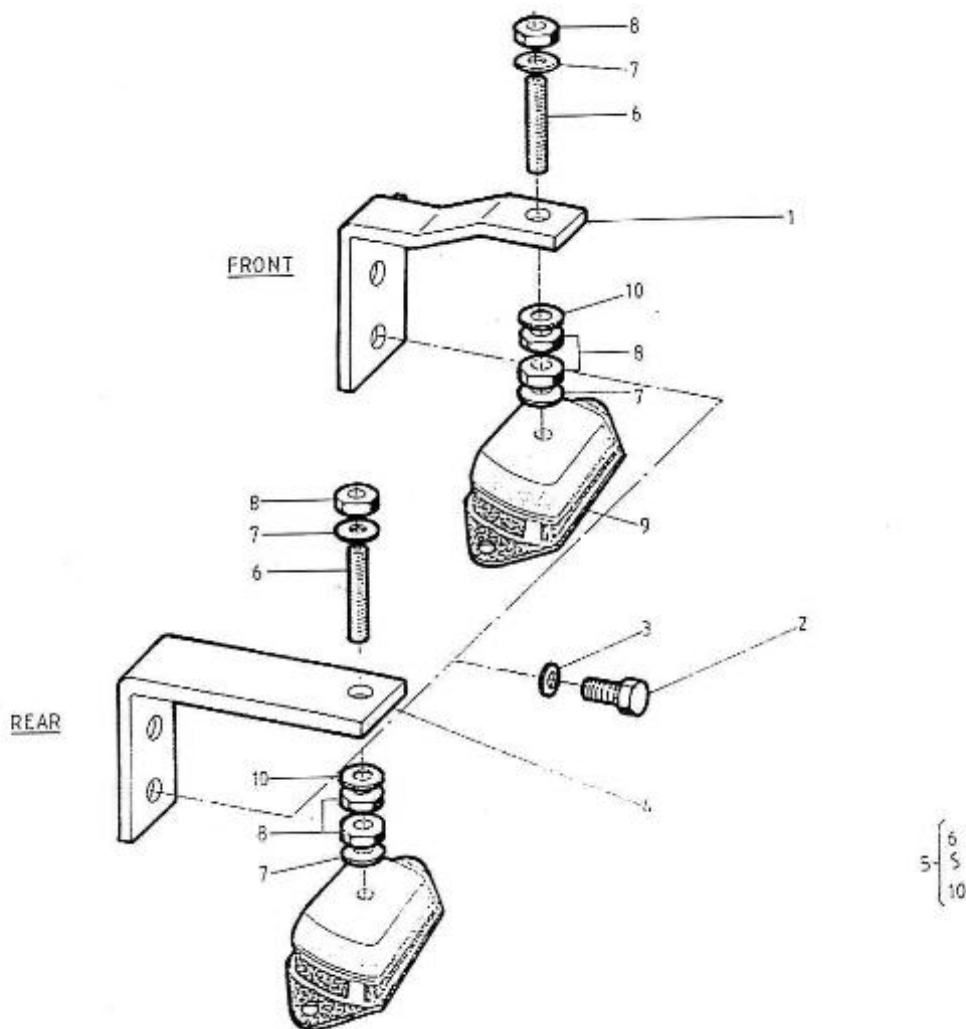
Part number	Item	Désignation article	Quantity
970310268	1	GEARBOX	1
970310269	2	GEARBOX	1

2.45HE STANDARD ENGINE / TOOLS - GASKETS KIT



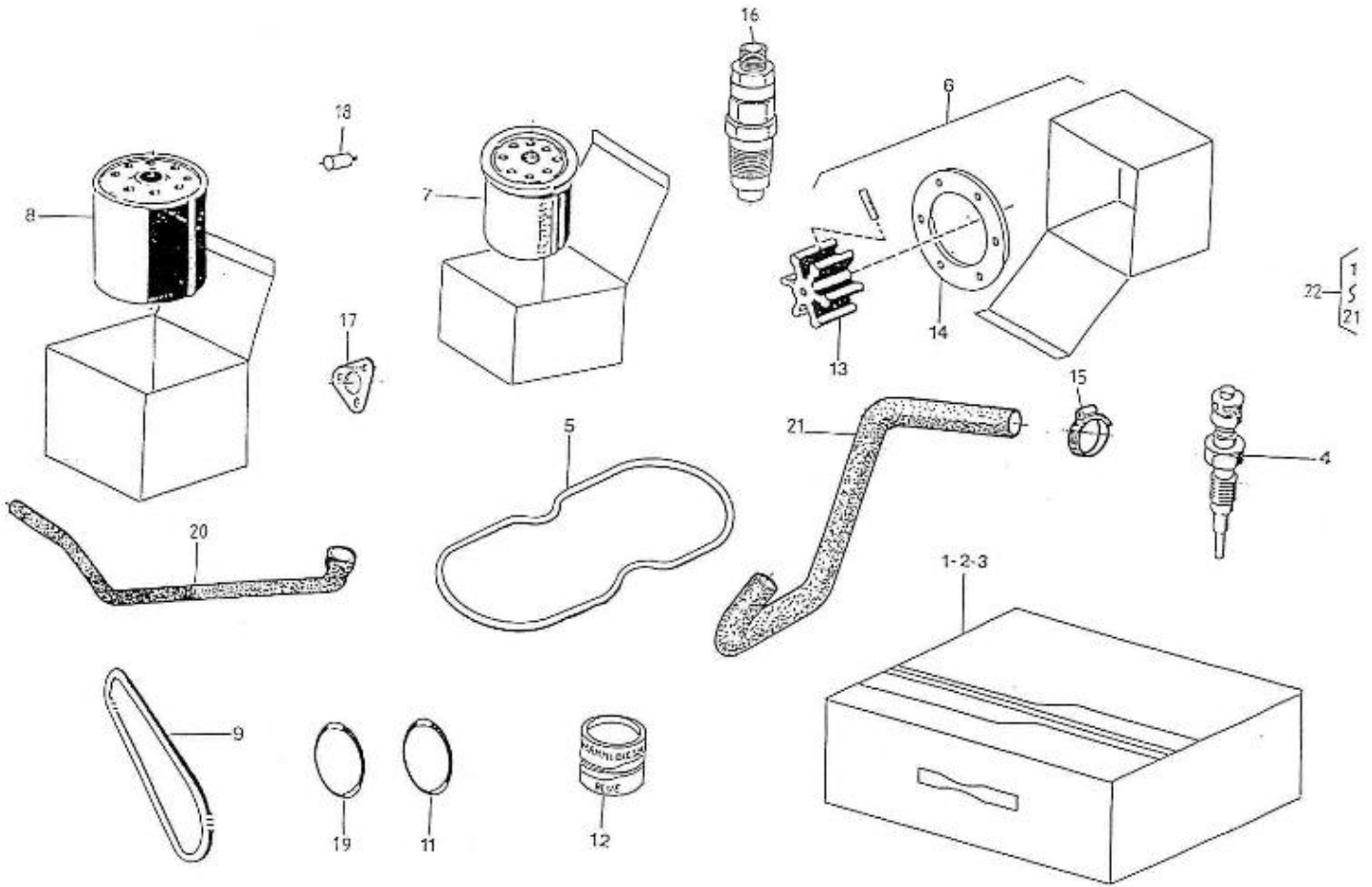
Part number	Item	Désignation article	Quantity
970609901	1	KIT,TOOLS	1
970307450	2	GASKET SET	1
970307451	3	GASKET SET	1
970307189	4	GASKET SET	1

2.45HE STANDARD ENGINE / SUPPORT AND MOUNTING



Part number	Item	Désignation article	Quantity
970307026	1	SUPPORT,MOUNT	2
970499051	2	BOLT,HEX M10X1,25X 30	8
970119136	3	WASHER,SPRING D10	8
970307032	4	ENGINE MOUNT	2
48190020	5	ELASTICAL MOUNT	4
970300051	6	STUD,M12X 80	1
970409154	7	WASHER,SPRING D12	2
970607318	8	NUT, M12	3
48190020	9	ELASTICAL MOUNT	1
970409153	10	WASHER,PLAIN D12	1

2.45HE STANDARD ENGINE / MAINTENANCE KIT



Part number	Item	Désignation article	Quantity
970310008	1	CASE	1
970301347	2	INSERT,CASE	1
970301348	3	INSERT,CASE BOTTOM	1
970307591	4	GLOW PLUG	1
970307472	5	GASKET,COVER CYL:HEAD	1
970307749	6	REPAIR KIT	1
970302697	7	FILTER,ELEMENT OIL 6.280	1
970310302	8	FILTER	1
970307133	9	V-BELT	1
970494025	11	O-RING	2
970301521	12	PAINT,NANNI BLUE 125CC	1
970434013	13	IMPELLER,WATER PUMP F 4B D 12	1
970504028	14	GASKET,F4B-9	1
970604526	15	CLAMP,HOSE 22-32	4
970307587	16	ASSY HOLDER,NOZZLE	1
970307152	17	GASKET	1
970856011	18	BULB 12V-2W	1
970307177	19	O-RING	2
970307810	20	HOSE	1
970307138	21	HOSE	1